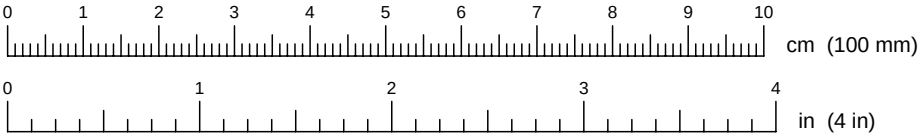
Truncated cone pattern 600 / 300 mm x 400 mm high

Full-size pattern on 24 A4 portrait pages (grid 3 x 9). Cut 1 piece.

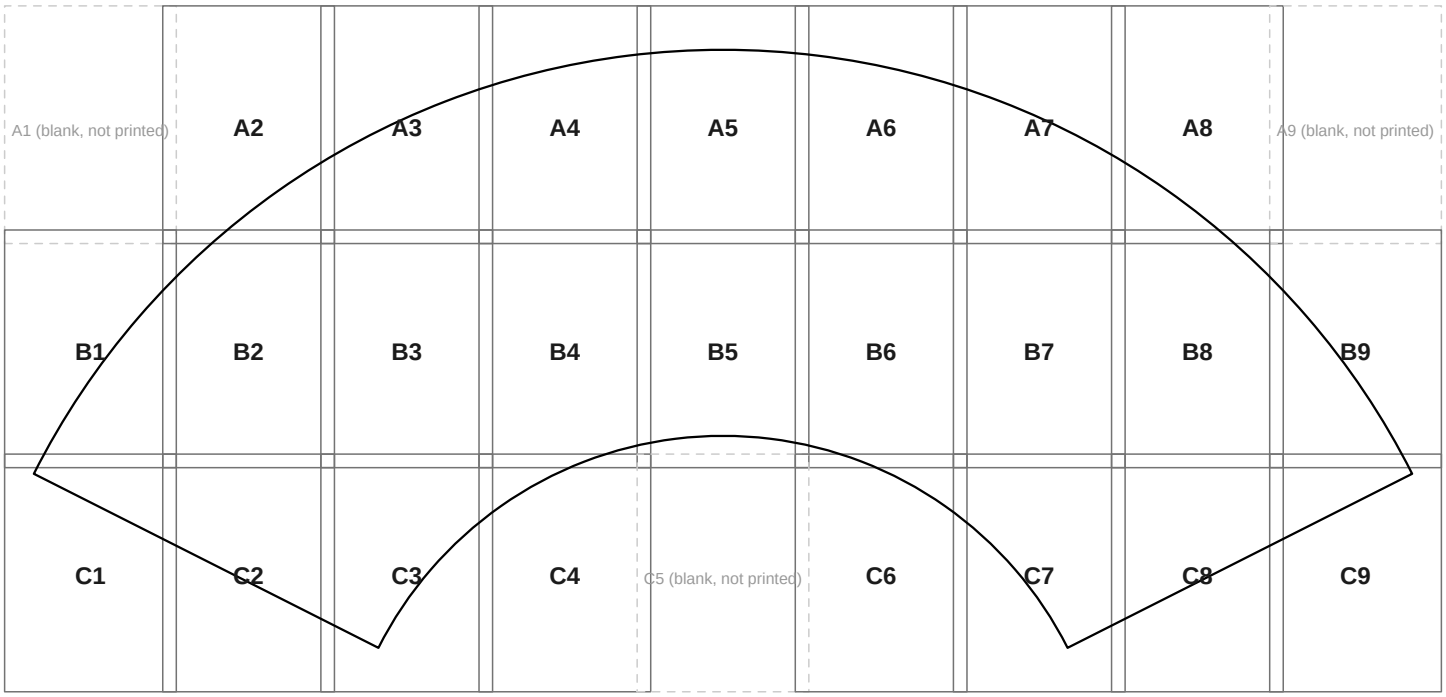
Large end (mean dia.):	600.0 mm	**Small end (mean dia.):**	300.0 mm
Vertical height:	400.0 mm	**Slant length:**	427.2 mm
Outer radius:	854.4 mm	**Inner radius:**	427.2 mm
Sweep angle:	126.404°	**Outer chord:**	1525.3 mm
Pieces:	1	**Seam allowance:**	none
Diameters measured to:	mean		

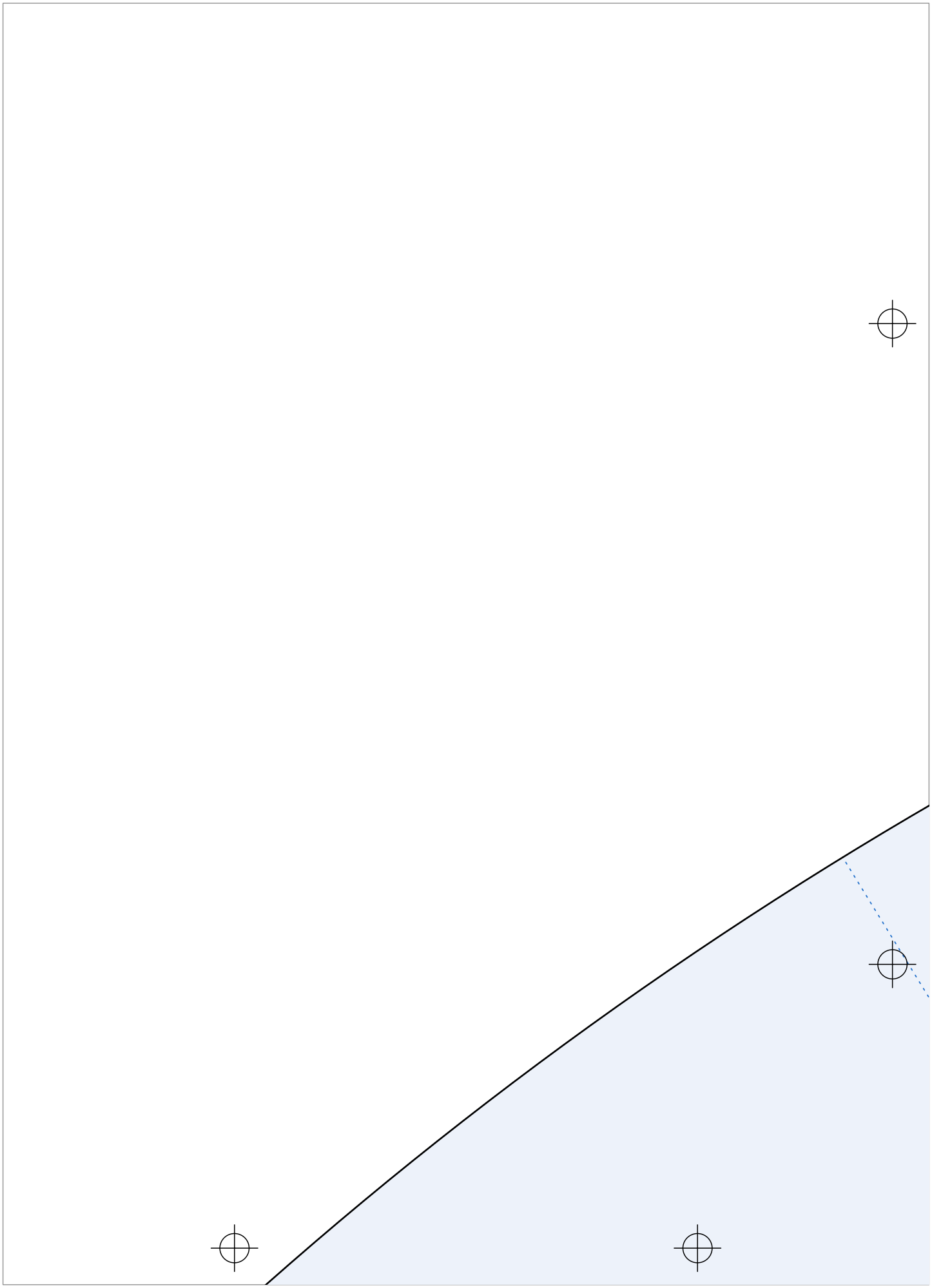
Check the print scale before cutting



1. Print every page at 100% / "Actual size". Turn OFF "Fit to page", "Shrink oversized pages" and any scaling.
2. Measure the rulers above: the 100 mm ruler must measure exactly 100 mm and the inch ruler exactly 4 in. If not, fix the printer scaling and print again.
3. Lay the pages out by their labels (row letter, column number) as shown in the map below. Adjacent pages overlap by 15 mm.
4. On each page, trim the white margin along the grey border of the left and/or top edge where it overlaps a neighbour, lay it over that neighbour and line up the circled cross marks, then tape.
5. Solid black line = cut line; the lightly tinted side is the part. Red dashed line = seam or lap line (do not cut). Blue dotted lines = roll guide lines (do not cut).

Page map



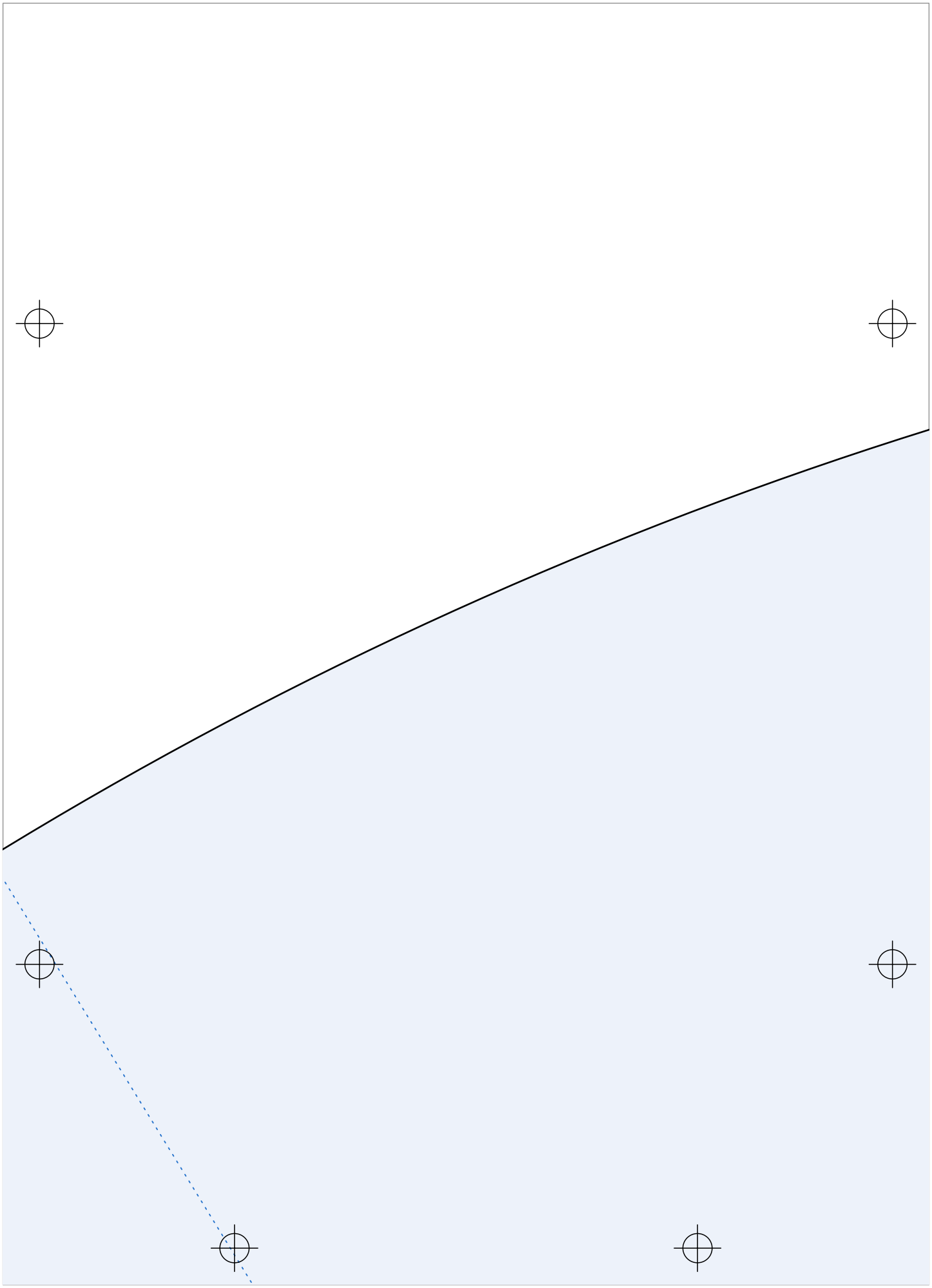


A3 continues to the right

B2 continues below

0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size

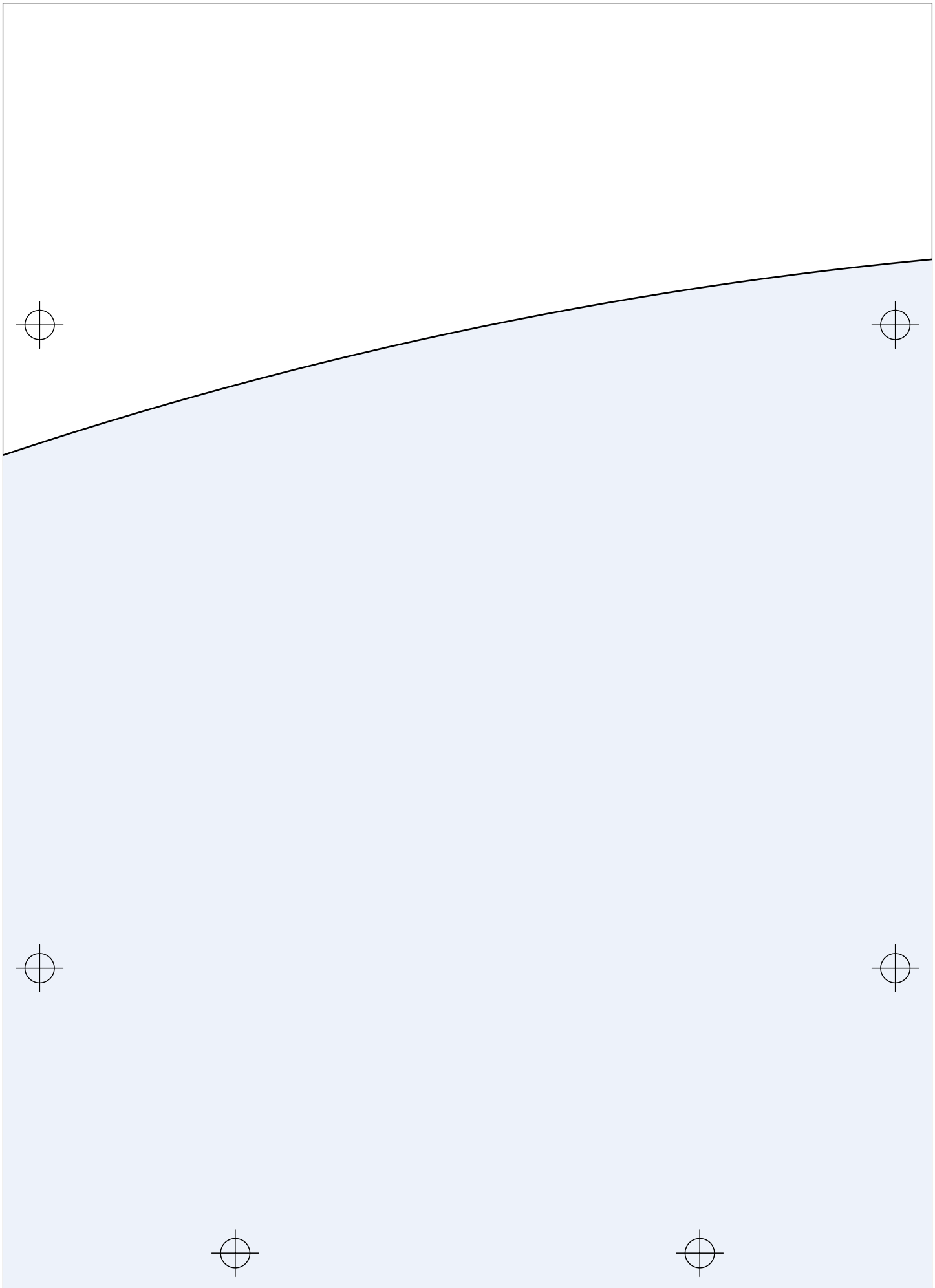


A4 continues to the right

B3 continues below

0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size

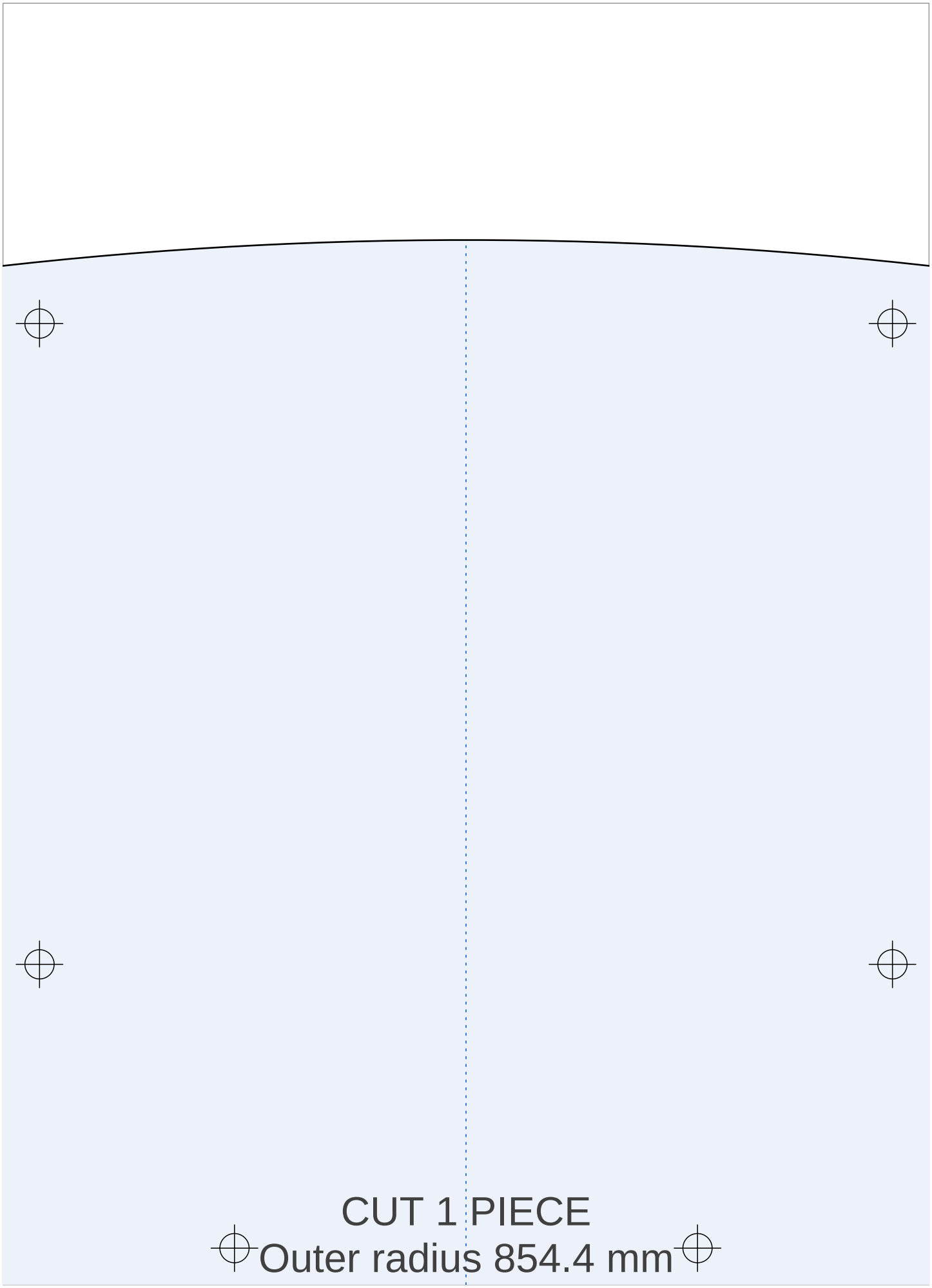


A5 continues to the right

B4 continues below

0 10 20 30 40 50

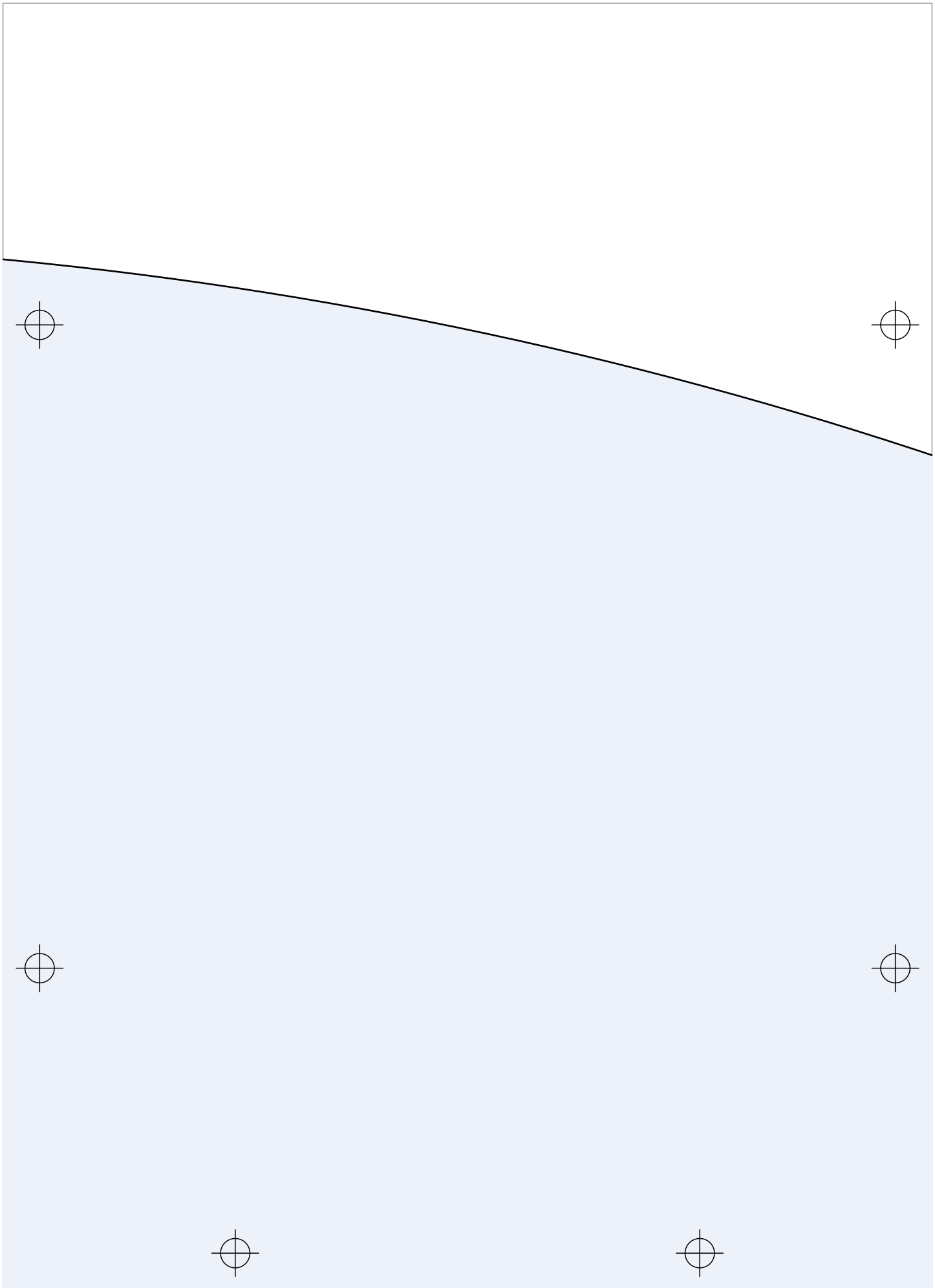
50 mm - check with a ruler; print at 100% / Actual size



B5 continues below

0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size

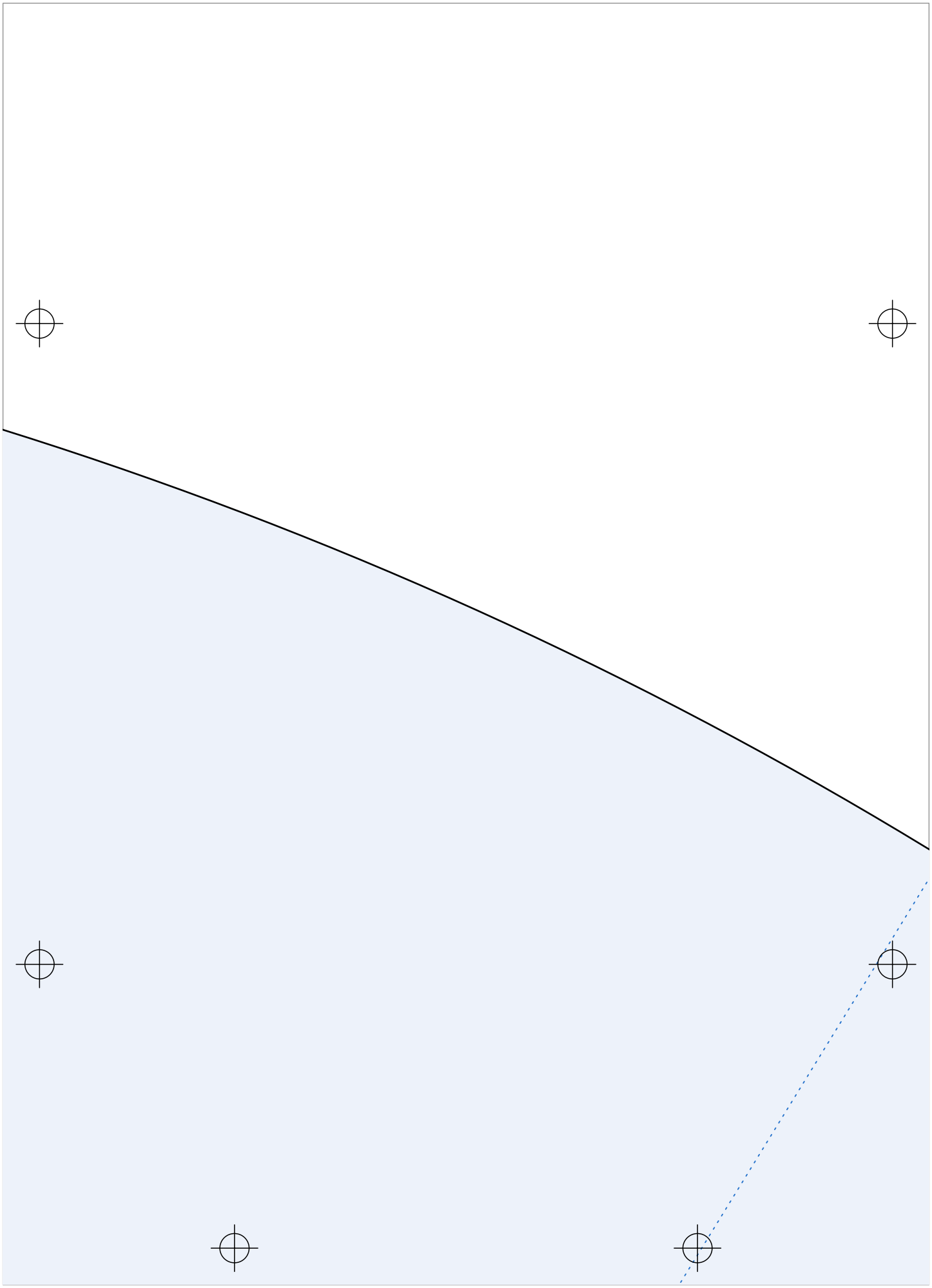


A7 continues to the right

B6 continues below

0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size

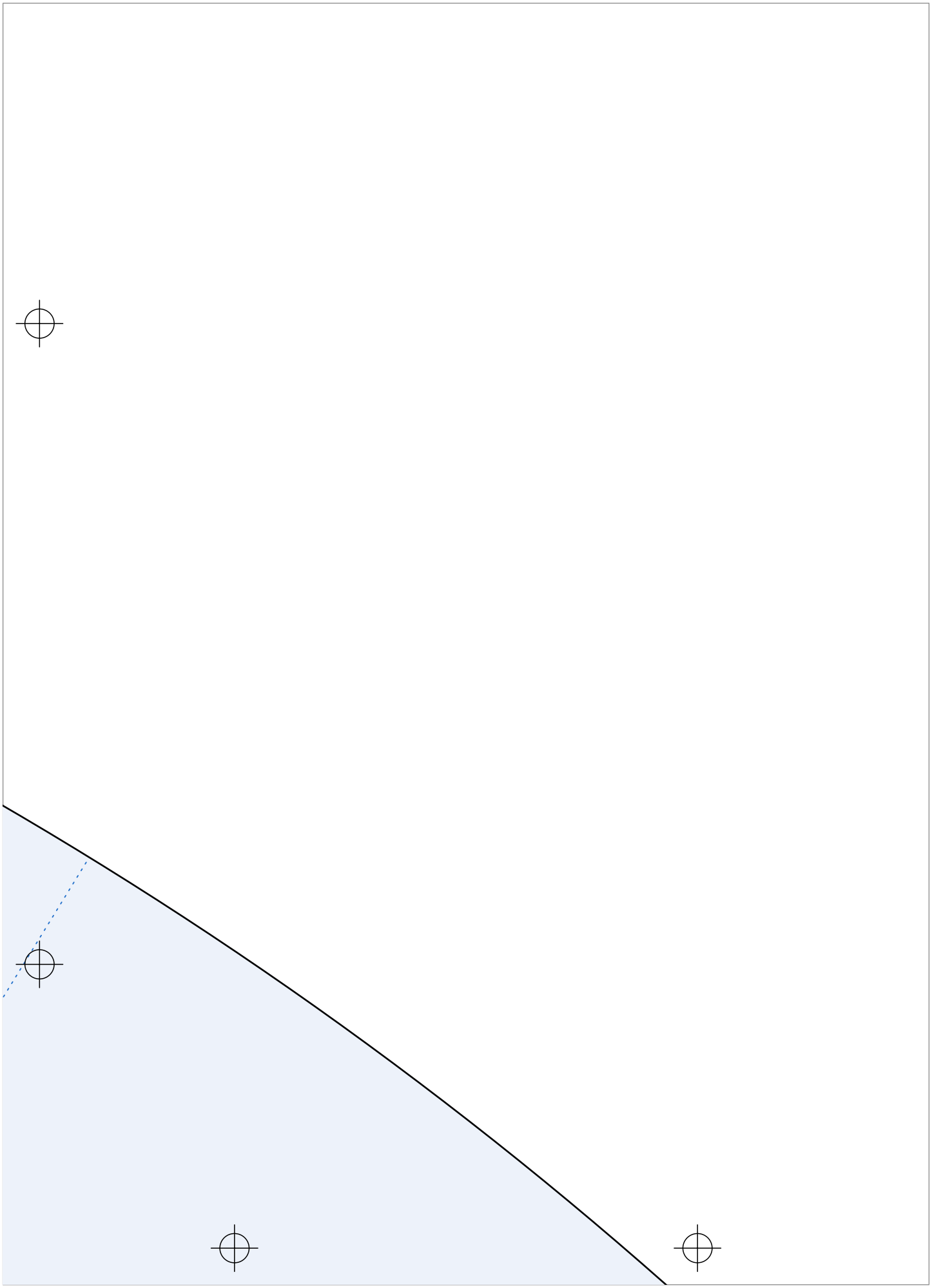


A8 continues to the right

B7 continues below

0 10 20 30 40 50

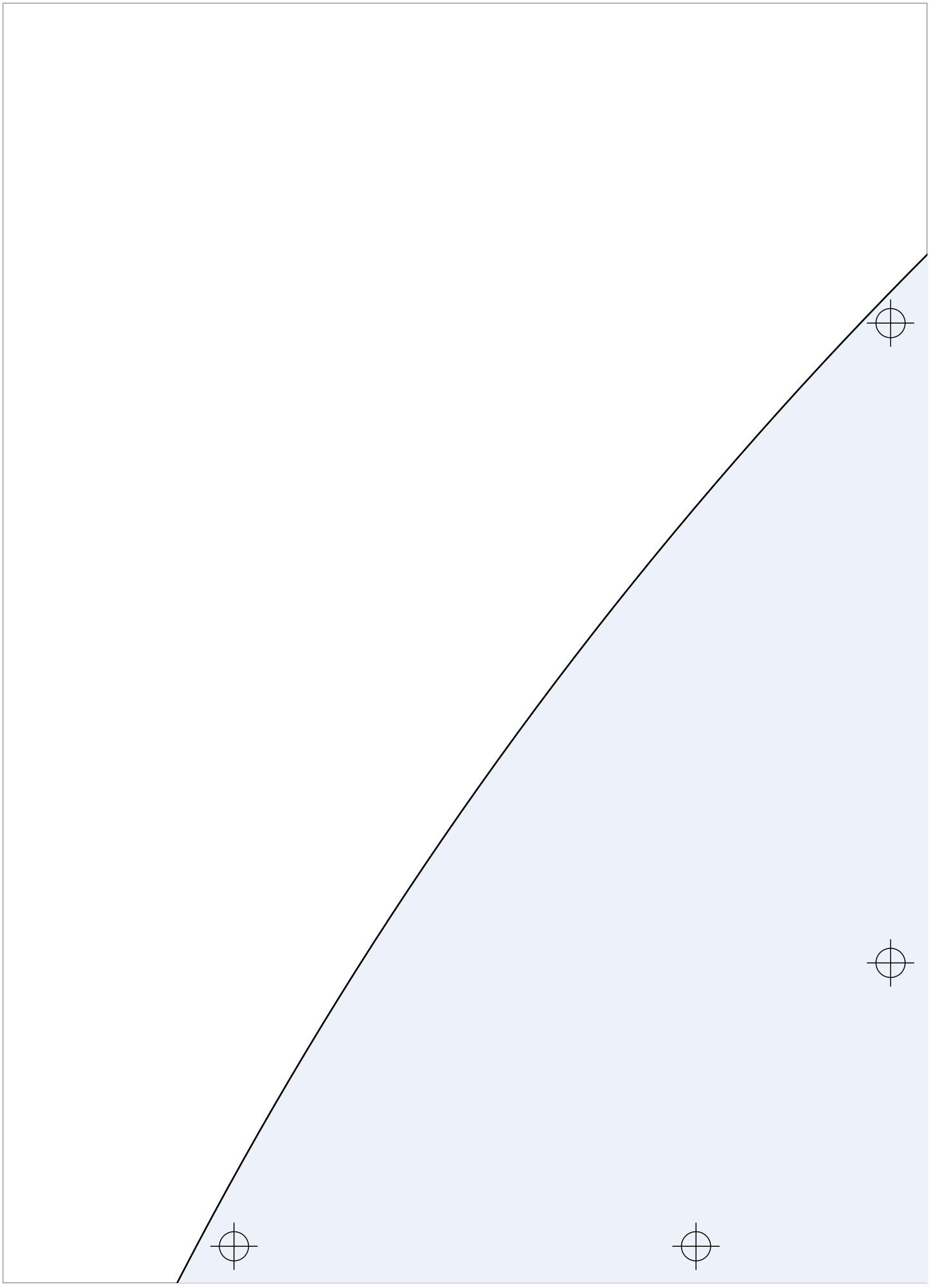
50 mm - check with a ruler; print at 100% / Actual size



0 10 20 30 40 50

B8 continues below

50 mm - check with a ruler; print at 100% / Actual size

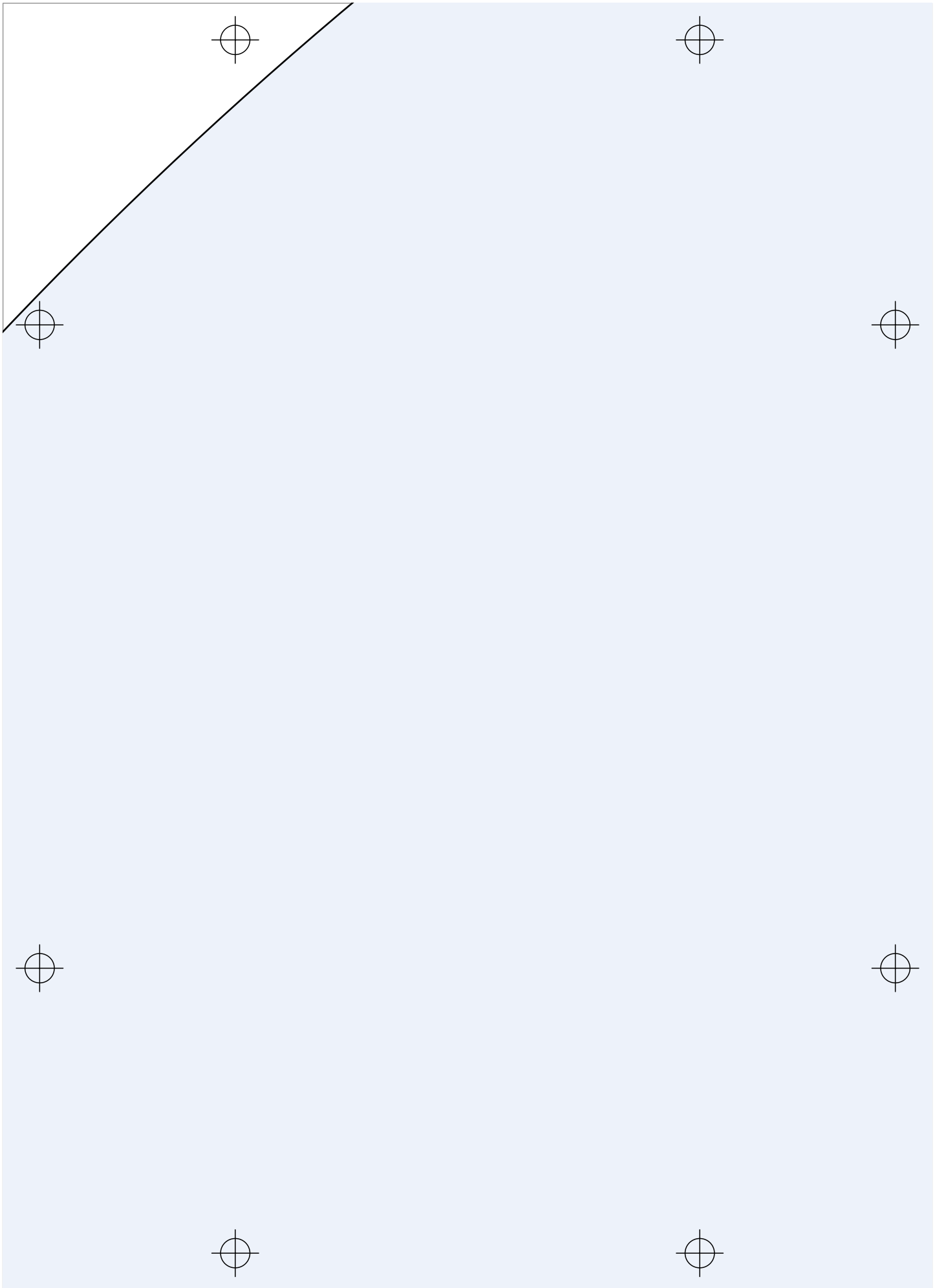


B2 continues to the right

C1 continues below

0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size

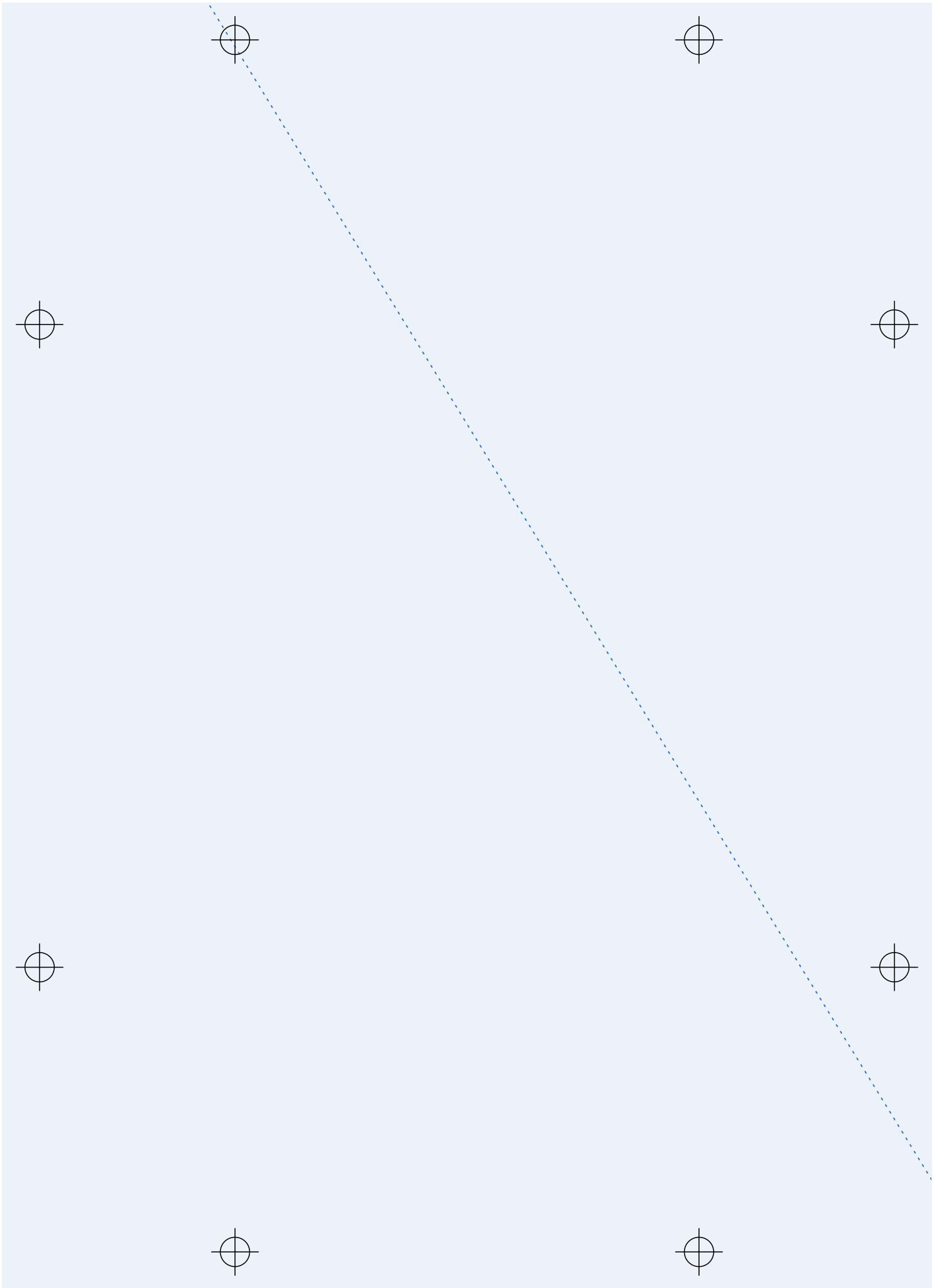


B3 continues to the right

C2 continues below

0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size

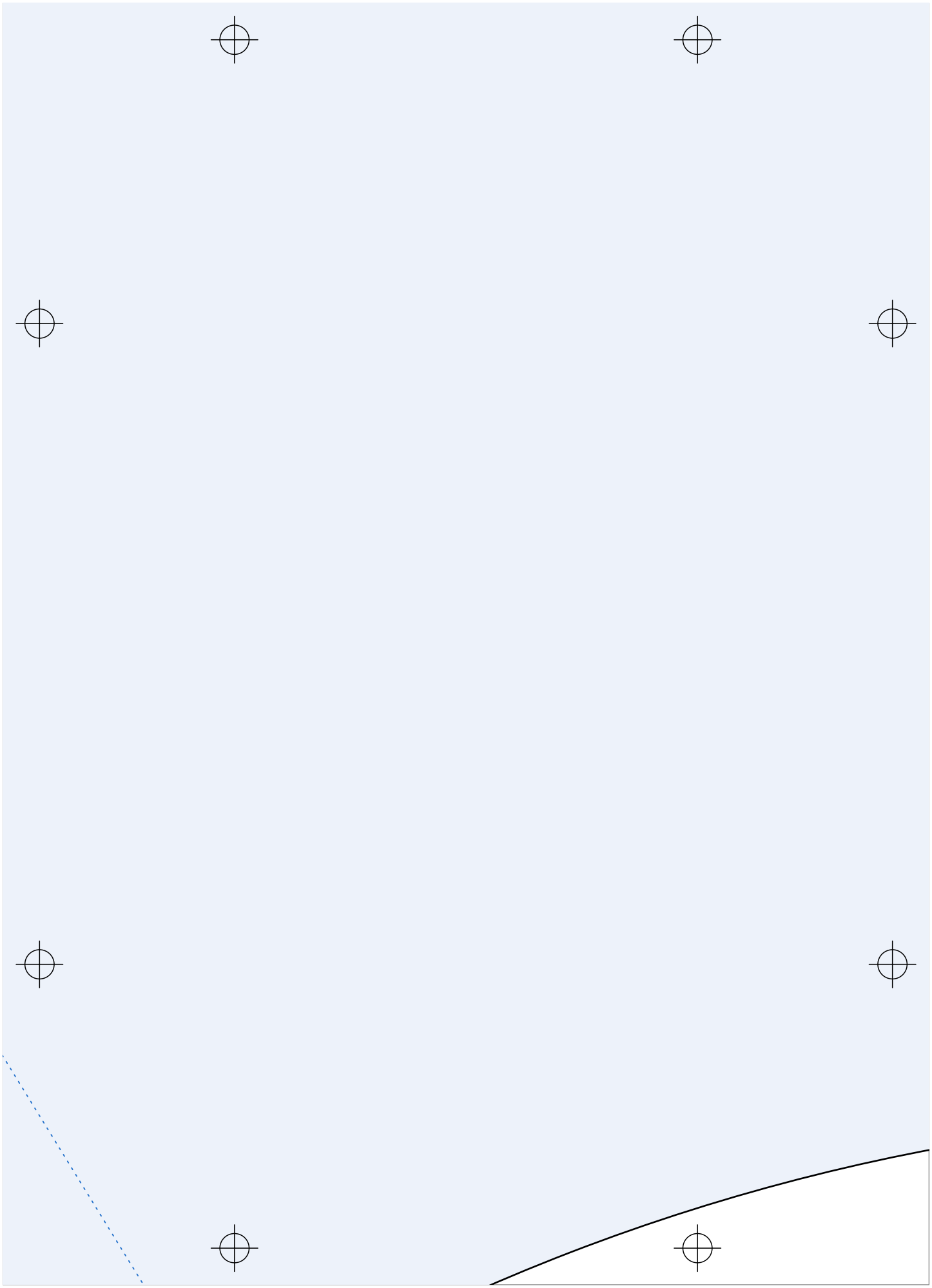


B4 continues to the right

C3 continues below

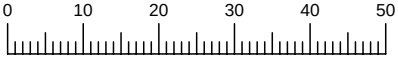
0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size



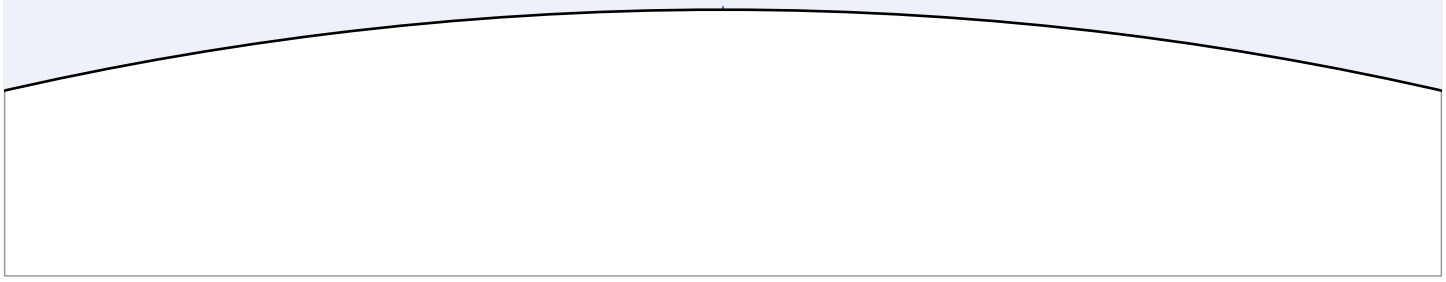
B5 continues to the right

C4 continues below

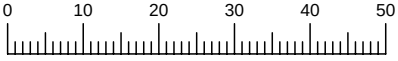


50 mm - check with a ruler; print at 100% / Actual size

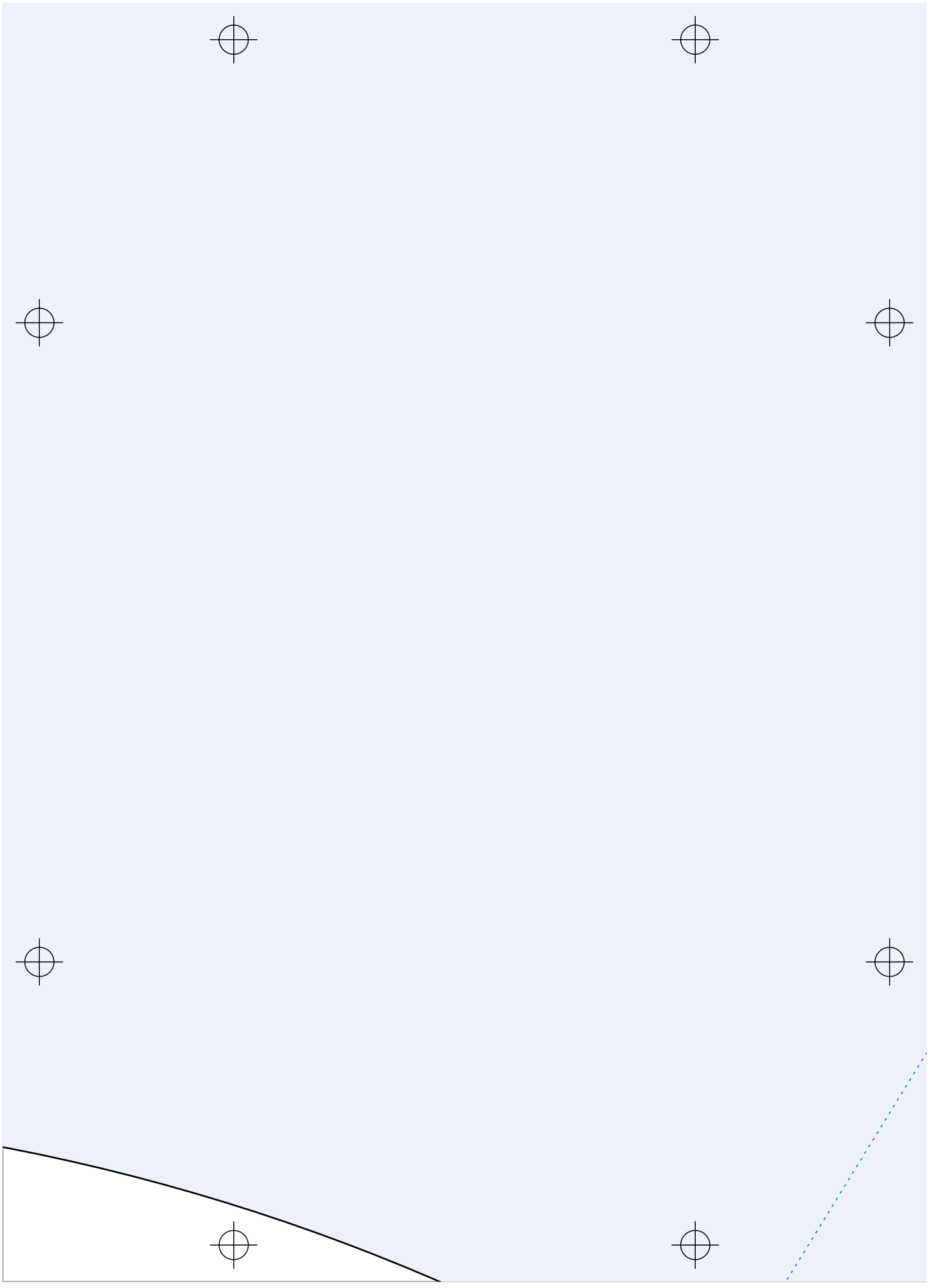
CUT 1 PIECE
Outer radius 854.4 mm
Inner radius 427.2 mm
Sweep 126.40°



B6 continues to the right

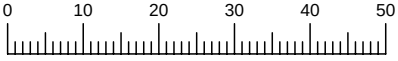


50 mm - check with a ruler; print at 100% / Actual size

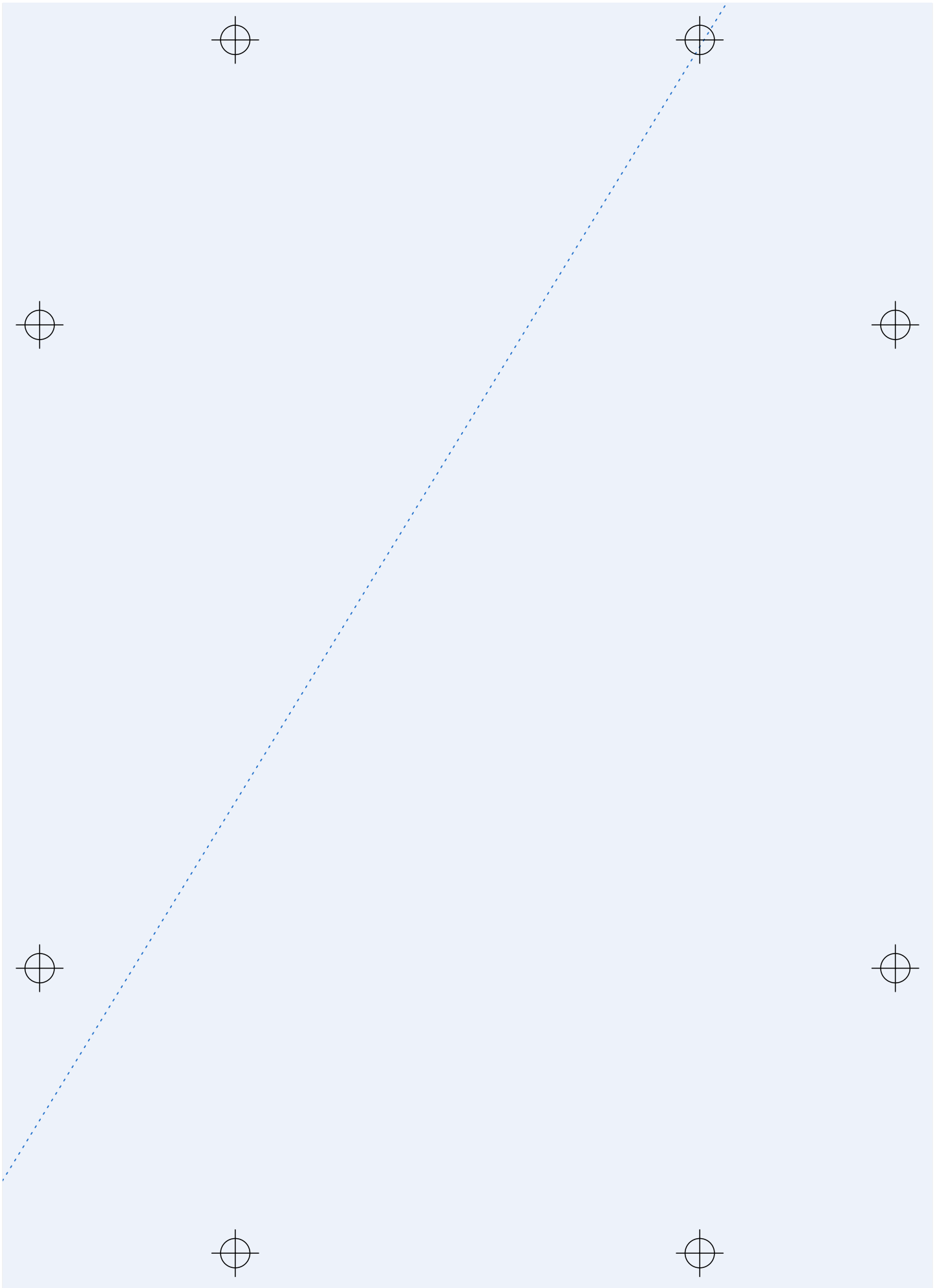


B7 continues to the right

C6 continues below

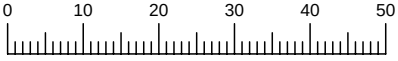


50 mm - check with a ruler; print at 100% / Actual size

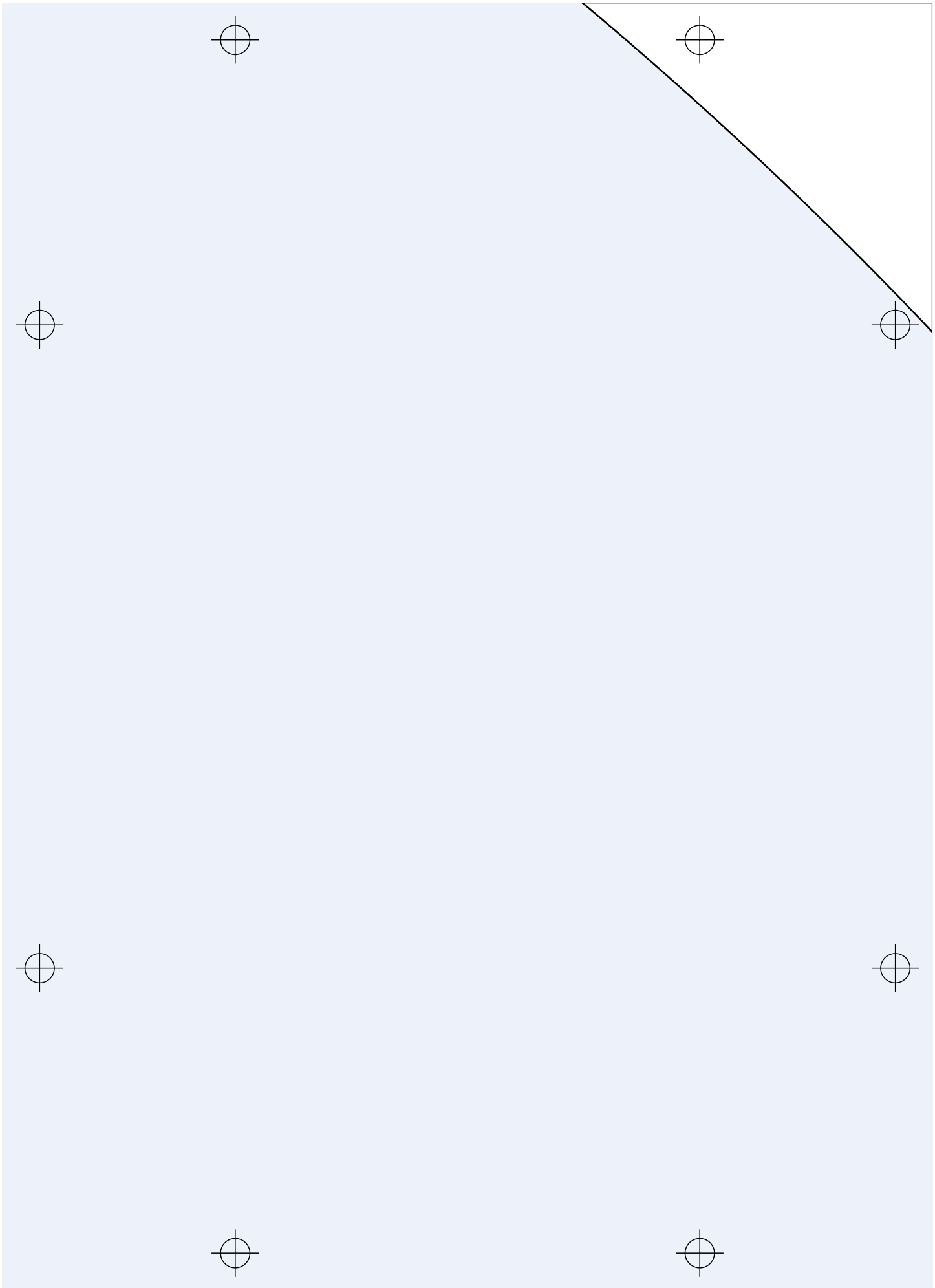


B8 continues to the right

C7 continues below



50 mm - check with a ruler; print at 100% / Actual size

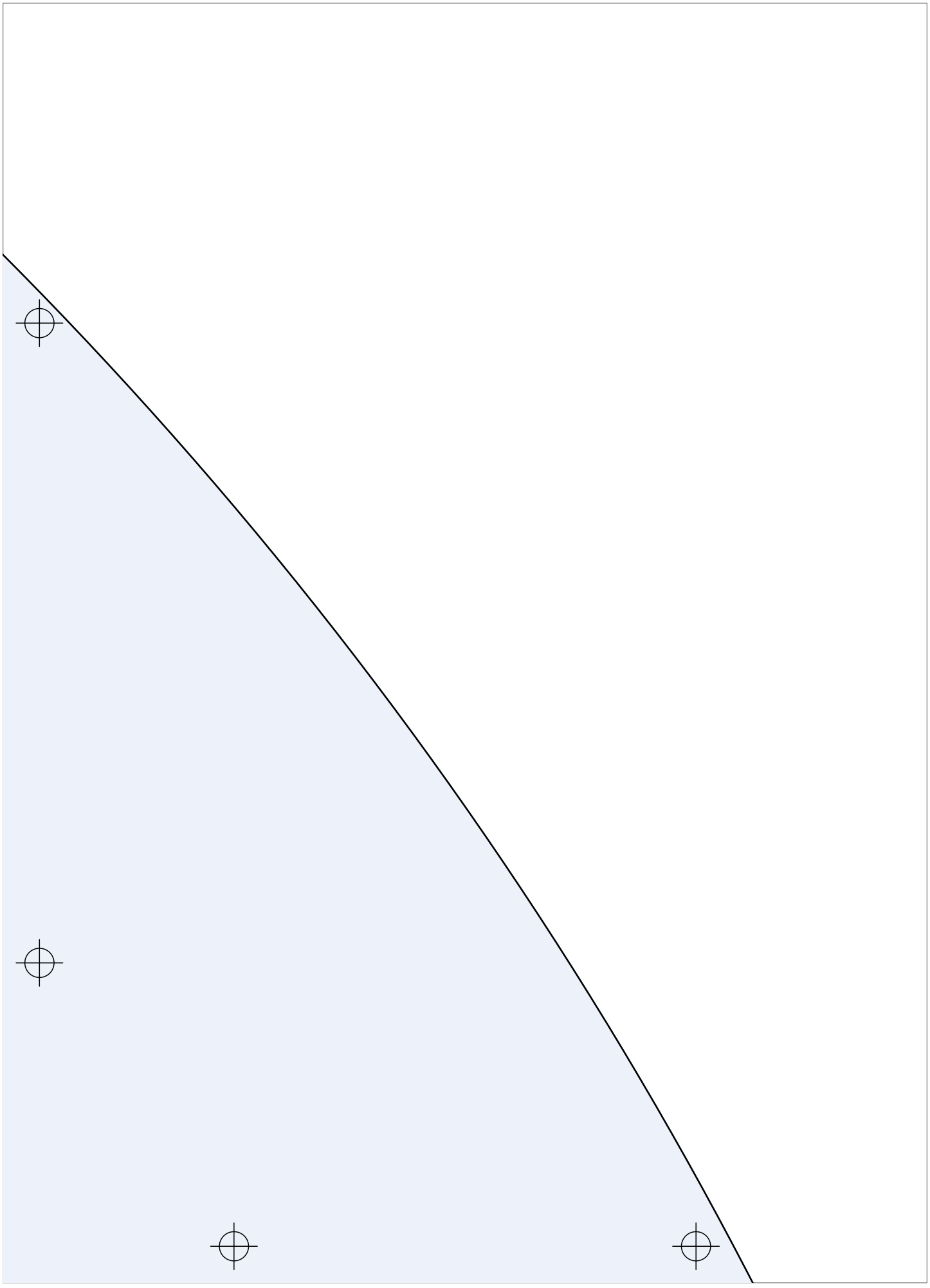


B9 continues to the right

C8 continues below

0 10 20 30 40 50

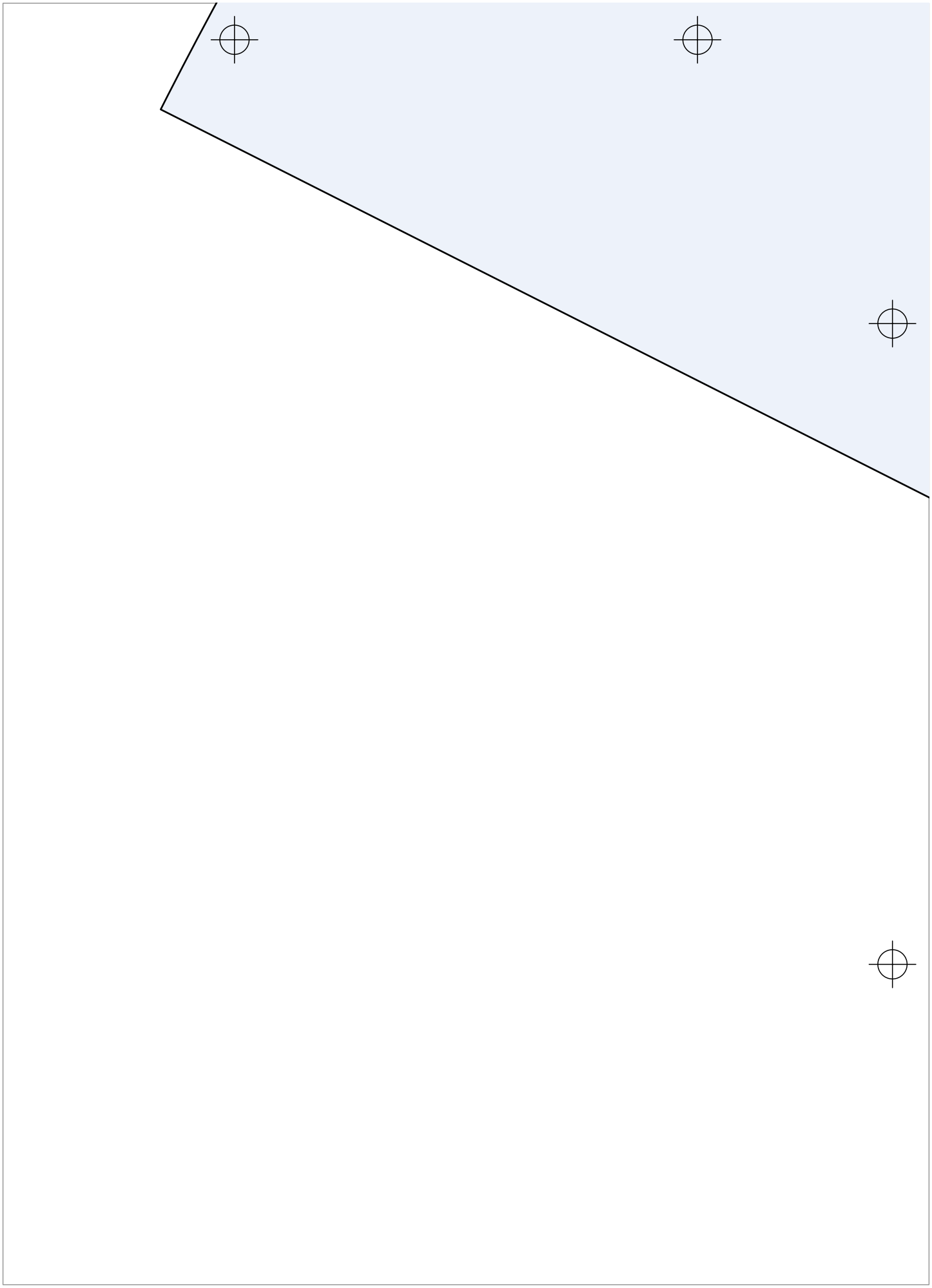
50 mm - check with a ruler; print at 100% / Actual size



C9 continues below

0 10 20 30 40 50

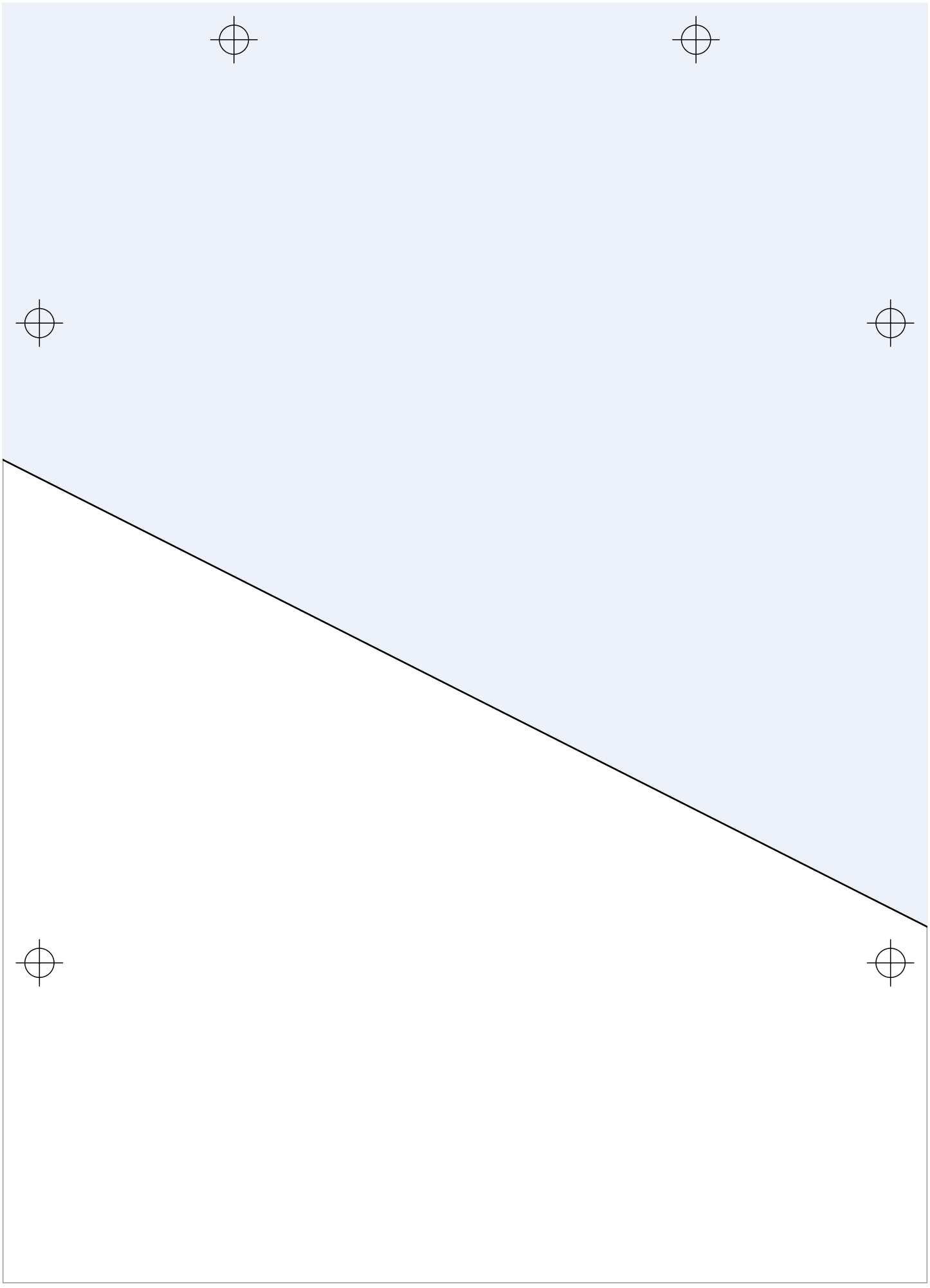
50 mm - check with a ruler; print at 100% / Actual size



C2 continues to the right

0 10 20 30 40 50

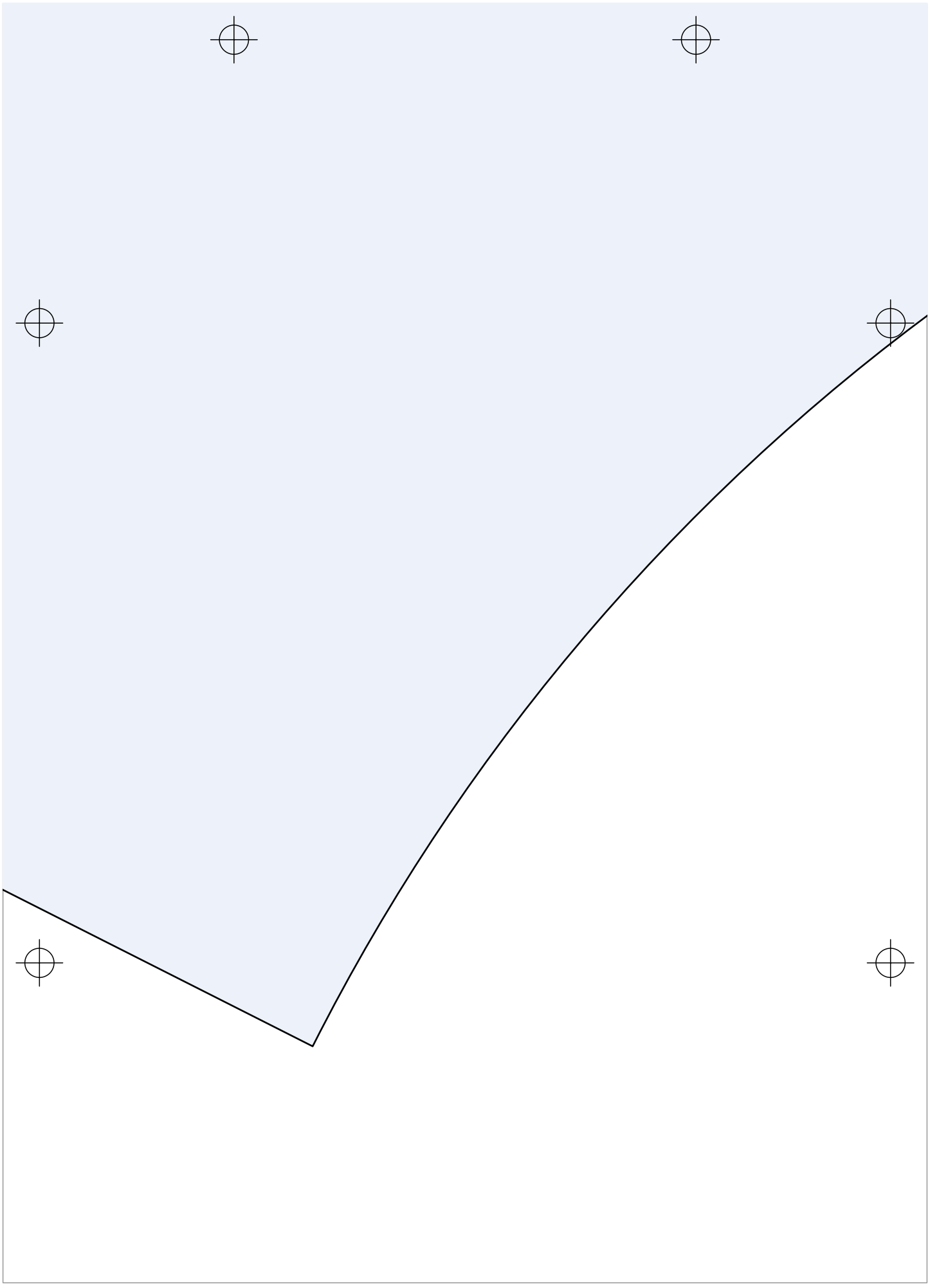
50 mm - check with a ruler; print at 100% / Actual size



C3 continues to the right

0 10 20 30 40 50

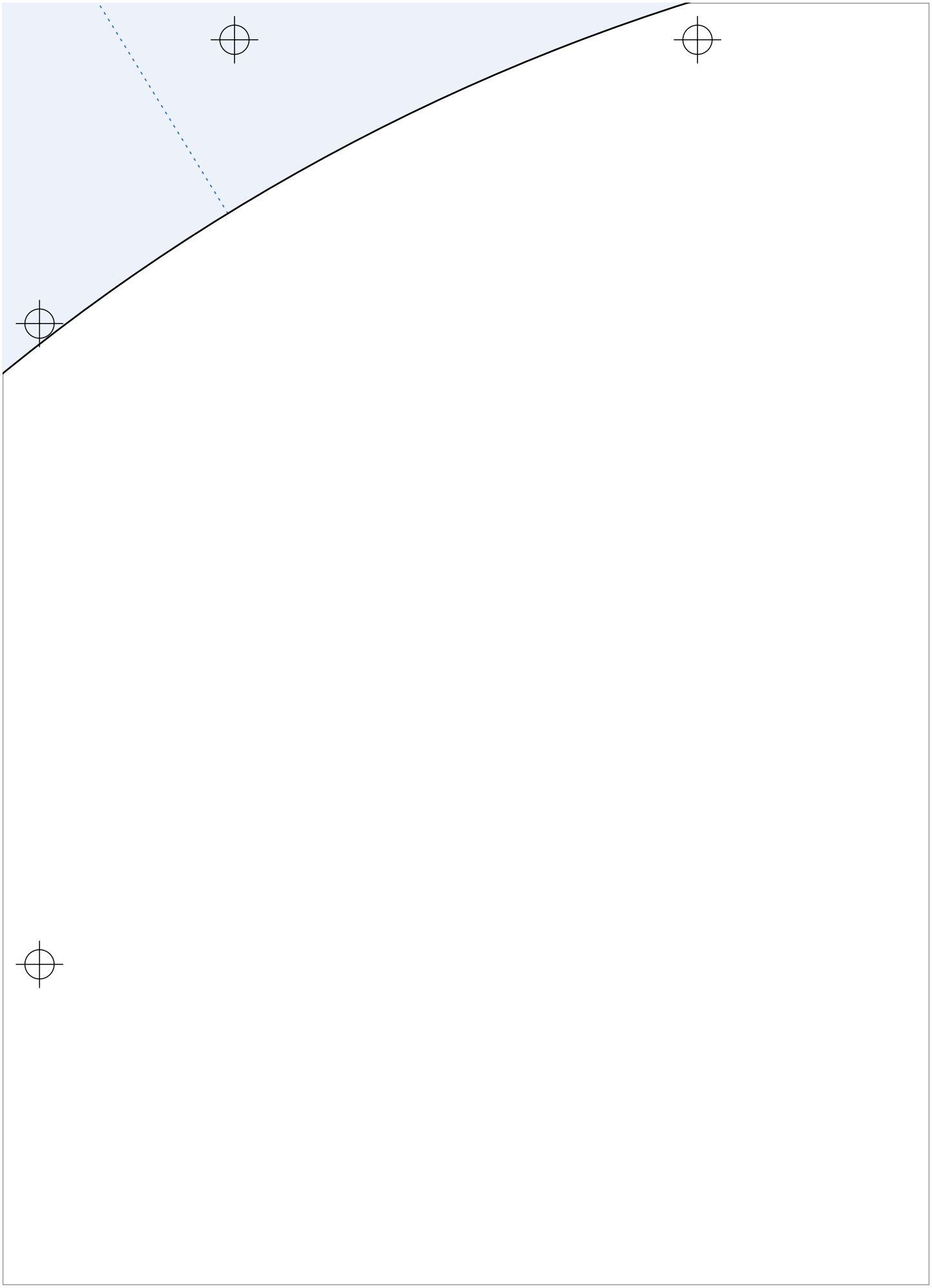
50 mm - check with a ruler; print at 100% / Actual size



C4 continues to the right

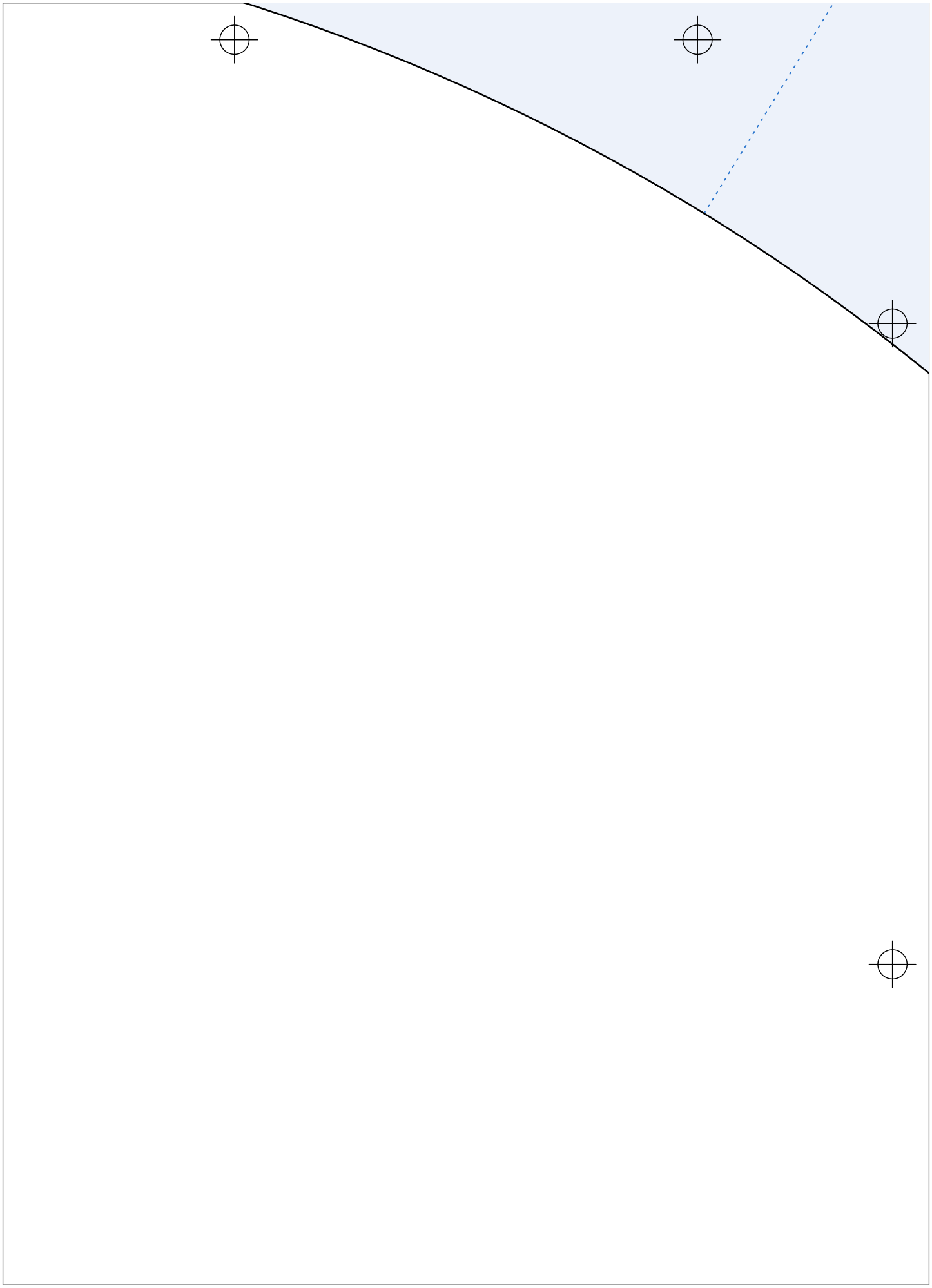
0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size



0 10 20 30 40 50

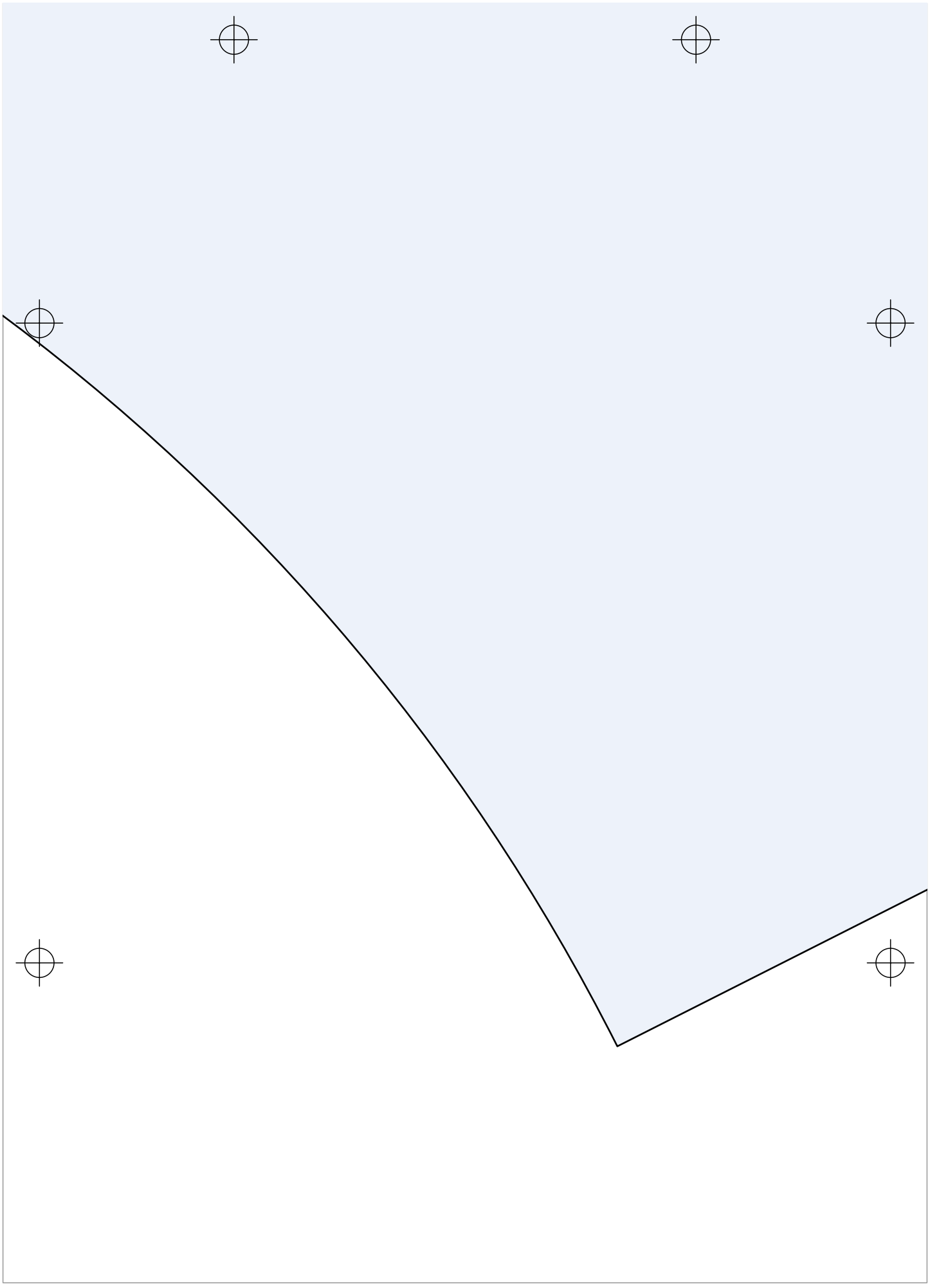
50 mm - check with a ruler; print at 100% / Actual size



C7 continues to the right

0 10 20 30 40 50

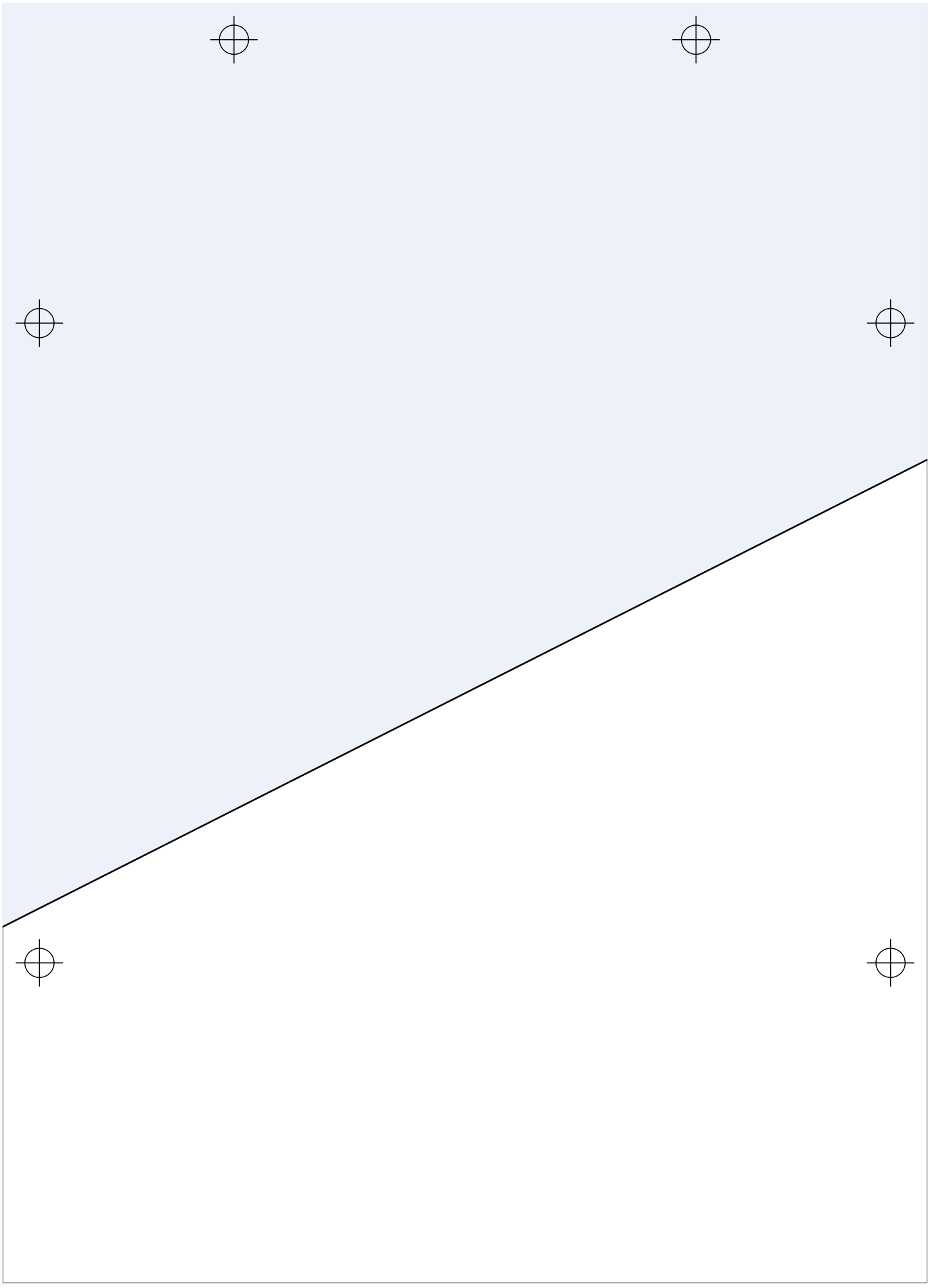
50 mm - check with a ruler; print at 100% / Actual size



C8 continues to the right

0 10 20 30 40 50

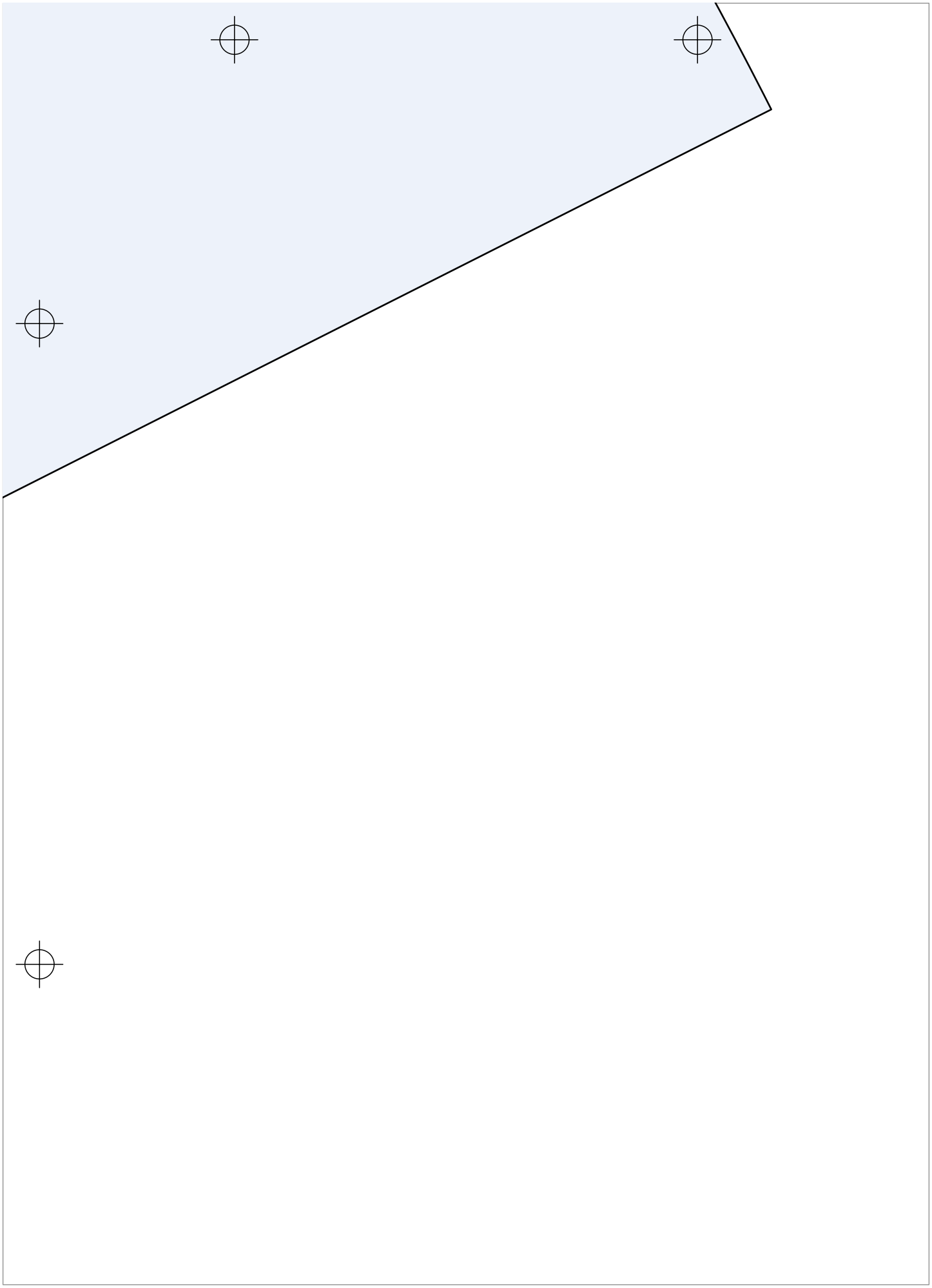
50 mm - check with a ruler; print at 100% / Actual size



C9 continues to the right

0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size



0 10 20 30 40 50

50 mm - check with a ruler; print at 100% / Actual size